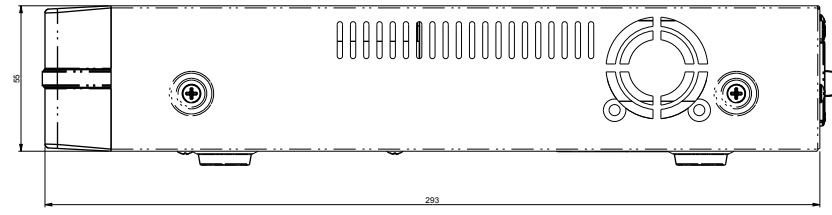
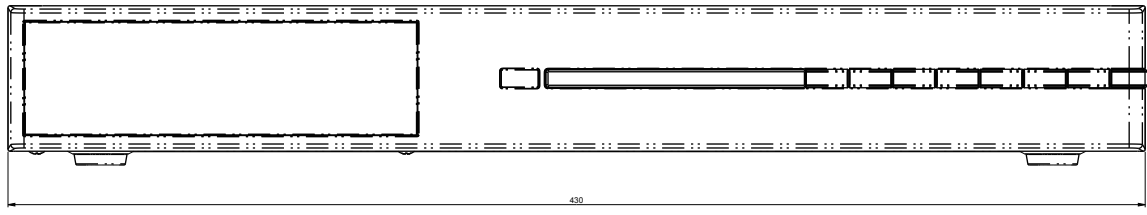
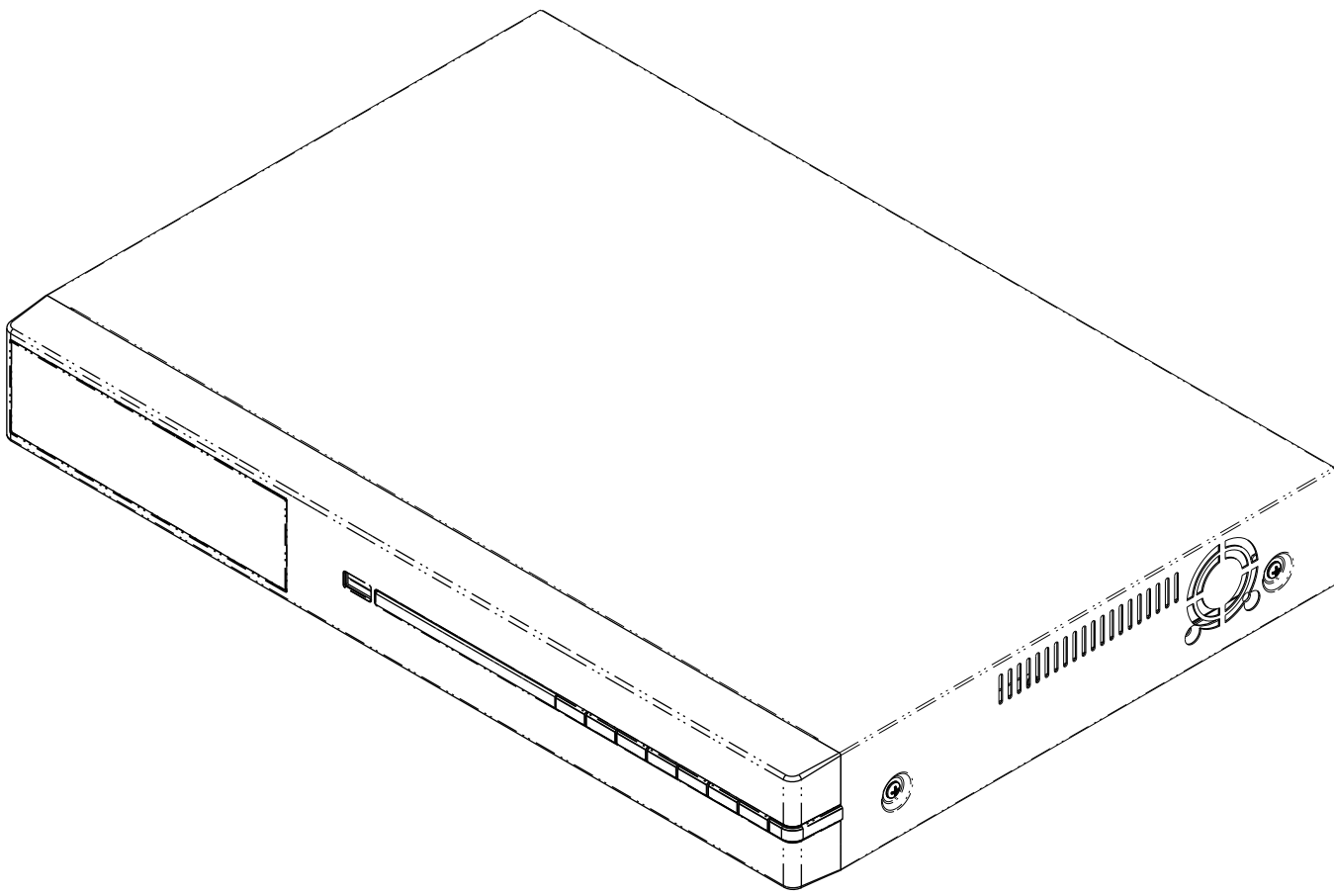


TOL.							
RANGE	M1	M2	S1	S2	P1	P2	C USR
0-6	0.05	0.10	0.15	0.20	0.05	0.10	0.50
6-30	0.10	0.20	0.15	0.25	0.10	0.15	1.00
30-60	0.15	0.25	0.20	0.30	0.20	0.40	2.00
60-180	0.15	0.30	0.25	0.40	0.40	0.60	3.00
180-315	0.20	0.50	0.40	0.60	0.40	1.20	3.00
315-600	0.30	0.80	0.70	1.10	0.60	1.60	4.00
AVG. TOL.	0.20	0.25	0.20	0.25	0.20	0.25	1.00



JV-1623-AH

REM	VERSION NOTE	SIGNATURE	DATE

DSN	SIGN	DATE	MATERIAL	FINISH	SCALE	UNIT	VER.	REL_DATE	PART NO
APPD	approved		NA	finish	1.000	mm	version		000000000000
									NAME part_name

